INSTALLATION INSTRUCTIONS

1. Mount size frames on conveyor frame or chute so that first mounting hole is 6-1/2 in. above pulley centerline and 6 in. to 7 in. above the bottom surface of belt.
2. Measure between the inner diameters of the sleeves and cut the support tubes to size, shorter than this dimension.
3. Place the support tube in the sockets and print for the two bolts.
4. Drill the holes in the tube with a 9/32 drill and bolt in place.
5. Adjust washer until even contact is made with belt but no pressure is applied.
6. To load the cover, turn the heads 2 to 3 turns and lock using nut 2.
7. Locate point of 3-11/16 in. and securely to prevent the support from contacting the belt.
8. The cover will now self-adjust until the stop nuts are contacted at which point it can be turned over and adjusted per steps 5 thru 7.